

# TECHNICAL SERVICES ROLLSMART™ ADHESIVE APPLICATION TIP SHEET

#### INTRODUCTION

These instructions are written as a guide to be used by our sales professionals and customers. Always visit <a href="www.tarkett.com">www.tarkett.com</a> for the most current installation and maintenance instructions. Technical videos and tip sheets are also available. Contact Tarkett Technical Services at (800)-899-8916 with any questions.

## Click here to watch instructional video:

RollSmart | Fast-drying Vinyl Floor Adhesive - Installation Instructions (https://youtu.be/CddV619clfk)

## **MOISTURE REQUIREMENTS**

#### **Concrete Subfloors:**

- Complete details refer to Tarkett in stallation instructions.
- 95% RH per ASTM F2170
- 8lbs MVER per ASTM F1869
- 4% Tramex ME5 reading per ASTM 2659
- pH levels between 7.0 10.0

### Wood Subfloors:

Refer to Tarkett installation instructions for complete details.





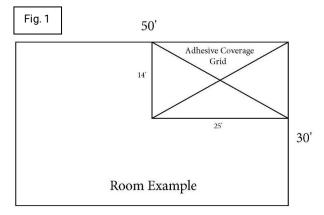
NOTE: A RollSmart primer layer may be necessary on some porous substrates. It is the installer's responsibility to determine the necessity of this through proper bond tests.

# APPLICATION PROCEDURE

- 1. Vacuum and damp mop the substrate to ensure a clean bonding surface.
- 2. Perform a 36" x 36" bond test and allow to remain in place for at least 72 hours and then evaluate it for bond strength to the substrate.
- 3. Establish reference areas with chalk in grid system pattern.

# EX: Use 1 gallon in the 14'x25' grid in room example in Fig. 1.

- 4. Apply RollSmart with a 3/8" nap paint roller. Use a small paint brush to apply along walls and other areas that can't be reached with a roller.
  - Do not apply pressure to the roller, allow it to freely roll over the substrate.
  - Keep the roller wet throughout the application process. For reference, the installer should be able to scrape this much adhesive out of the roller (See Fig. 2)





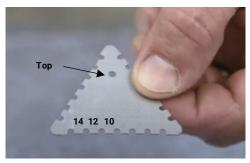
- 5. Roll on adhesive to achieve a smooth, even coat with no excessive pooling. NOTE: Coverage must not exceed 400 sqft. per gallon on both porous and non-porous substrates.
  - Applying to o much pressure on the roller will leave ridges and inconsitent coverage. See Figs. 3, 4, and 5 below







6. To help ensure proper coverage, use the wet film thickness gauge included with every bucket of RollSmart adhesive. The approximate wet adhesive thickness shall be between 10 – 14 mils. The adhesive shall touch the bottom of the teeth and leave residue. This will indicate proper adhesive thickness on the substrate.







- 7. Allow the adhesive to dry completely, with little- to no-tack when lightly touched. The adhesive is intended to bond to vinyl flooring.
- 8. Install finish flooring per product specific installation instructions. Any pressure, such as kneeling on the material or rolling, will make the flooring more difficult to reposition.
- 9. Once the entire floor is installed, roll the flooring with a 100 lbs., three-section roller.
- 10. Foot traffic and applicable heat or cold weld procedures are permitted immediately after rolling the flooring. Wait 48 hours for initial maintenance.



# **Tarkett North America**

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