Installation Procedures

*******DO NOT CUT OR WELD VIGIL PRODUCT*******

<u>Stair Tread – Pre drilled – Installed with wood screws – Self-adhesive inserts applied after Stair Tread</u> is securely in place.

Tools : Variable speed drill (electric, pneumatic or battery).

: P-3 driver for drill

Procedure

- 1. Check all steps and establish if they are all the same configuration. All stair treads are pre-drilled.
- 2. Starting with the top step, place the stair tread in the desired position on the step.
- 3. Insert a wood screw onto the P-3 and place pressure into the nosing to hold it in position and activate the drill. Keeping pressure on a very low speed drill, tighten the wood screws.
- **4.** Repeat procedure 3 with the other stair treads.
- 5. Check that each stair tread is fastened correctly and securely. Ensure that the wood screws are tightened to where the screw heads are flush with the surface. *Make sure the stair treads are clean and free of debris before going to step 6.*
- **6.** Starting again at the top step, remove the protective cover from the self-adhesive inserts and carefully place the inserts onto the stair tread. Apply pressure to make sure there is a good bond with the stair nosing.

Please Note:

- Barricade off each flight of steps as the stair nosing's are being installed
- Ensure that all stair treads are fully secure
- Always use appropriate personal protective equipment such as earplugs and safety glasses while performing installation.