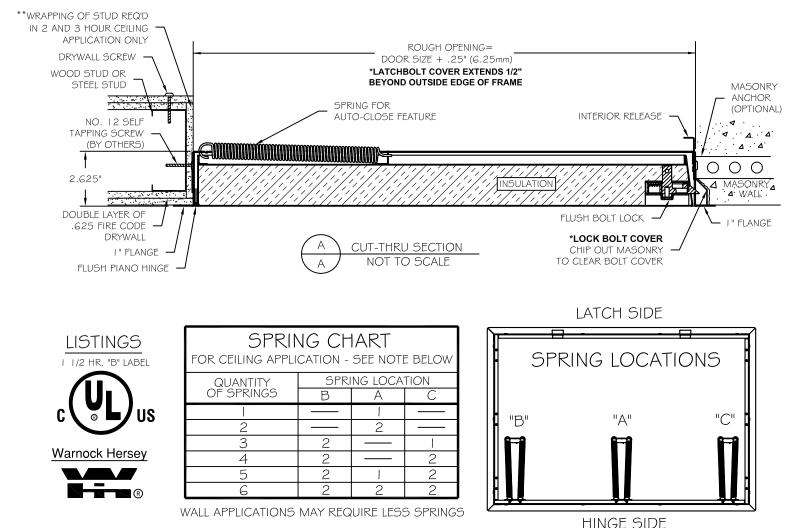
Masonry Installation

- 1. Opening dimensions should be 1/4" larger than catalog size of door. Example; for 12" X 12" door, opening should be 12 1/4" X 12 1/4". *A notched out area is required for the lock bolt cover.
- 2. For new construction, unfold masonry anchors prior to fill.
- 3. For existing construction, position door in opening and mark location of attachments on wall using holes in latch and hinge sides of door as marking guides.
- 4. Remove door and install expansion shields in wall at points marked.
- 5. Place door in position and attach with #10-32 X 1 flat-head steel machine screws.
- 6. Check door panel for freedom of movement. If it binds, shim to remove any racking of frame at attachments.
- 7. Install springs per reference tables below. Self-closure of door is required for UL or Warnock-Hersey fire rating. Neglecting to install springs will negate the fire-rating.
- 8. When correctly installed, the door will close and latch when released from an open position of approximately 60°.
- NOTE: Uninsulated doors (U Series), 14 ga. doors (S Series), and sizes larger than 24" wide or 36" in high are <u>not</u> designed for ceiling installation; using the aforementioned panels for ceiling installation voids all fire-ratings.



I SERIES

INSTALLATION INSTRUCTIONS FOR INSULATED FIRE RATED ACCESS PANELS

Stud Installation

- 1. Opening dimensions should be 1/4" larger than catalog size of door. Example; for 12" X 12" door, opening should be 12 1/4" X 12 1/4". *A notched out area is required for the lock bolt cover.
- 2. Frame can be supported with 12 ga wire ties to ceiling structure at all four corners for ease of installation.
- 3. **The interior of opening should be lined with 5/8" type "x" gypsum board. For panels with drywall bead, use screws spaced at 18" o.c., maximum. Minimum of 2 screws per side. Screw length for steel = $1 \frac{1}{8}$ ", for wood = $1 \frac{1}{4}$ ".
- 4. Place door in opening and mark location of attachments on studding using holes in latch and hinge side of door frame as marking guides.
- 5. Remove door and drill 5/32 inch holes through studding at points marked for attachment hole.
- 6. Place door in to position and attach with #12 drywall screws.
- 7. Check door for freedom of movement. If it binds, shim to remove any racking of frame at attachments.
- 8. Install springs per reference tables below. Self-closure of door is required for UL or Warnock-Hersey fire rating. Neglecting to install springs will negate the fire-rating.
- 9. When correctly installed, the door will close and latch when released from an open position of approximately 60°.
- NOTE: Uninsulated doors (U Series), 14 ga. doors (S Series), and sizes larger than 24" wide or 36" in high are <u>not</u> designed for ceiling installation; using the aforementioned panels for ceiling installation voids all fire-ratings.

